

**Amendments to the Abstract:**

Please replace the Abstract with the following new paragraph:

A die for a tool set includes at least one punch and a die which defines a cavity for effecting joining. The die comprises an anvil opposite the punch. Die segments adjoin the said anvil and define the cavity in the circumferential direction. When the punch is being fed in the direction of the anvil, the segments execute a yielding movement transversely to the punch feed direction.